

Technical Bulletin

Wachsfabrik Segeberg GmbH

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Oskar's M-50

Product name: Oskar's M-50 Heavy Duty Buffing And Polishing Compound

General: M-50 is a strong, fast cutting buffing paste to remove coarse marks and scratches from moulds and finished parts. It does not contain wax or silicone and therefore it is recommended for high-temperature and high-pressure machine buffing.

Composition: M-50 contains comparable coarse aluminiumoxid, biodegradable emulsifiers, petroleum-distillate and water.

Appearance:	soft, smooth paste
Colour:	white-gray
Odour:	mild petroleum
Specific Gravity:	~ 1.3g/cm
pH-value:	~ 8.0
Grain-Size µm (aprox range):	> 40 - 90
Grain-Size µm (average):	~ 60
Solubility:	partly in hydrocarbons

Packaging: tins à 1 kg - cartons à 6 tins

Storage: M-50 has a shelf life of at least 24 month if stored in its original, unopened containers in a dry and cool place. Avoid freezing and prolonged temperatures above 30 °C (86 °F).

Comments: M-50 is one component of OSKAR'S MOULD RELEASE AND MAINTENANCE SYSTEM. More detailed information regarding this system can be supplied upon request. This documentation describes the application of M-50 as well as the other parts of this system.

Note: For complete Safety Data Sheet, please contact our distributor.

The data given above are based on current knowledge and experience. The data do not signify any warranty.

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